



Dart Aerospace Ltd.  
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K6A 1K7  
Canada

Tel (613) 632-5200

**MISC**  
**Job Sheet R176580**



**Part No:** MISC

**Job Qty:** 2 ea

**Part Name:** MISCELLANEOUS



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/26/18

**Job Tracking No:** MS27215-2 - Plug Dehydrator

**Due Date:** 5/11/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Rework

**Description:**

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 6     | Start up Operation | 2 Ea  | 5/11/18    | 5/11/18  | 0.00      | 0.00    | Start Up Small Fab-2  |           |          |
| 20    | Small Fab          | 2 pcs | 5/11/18    | 5/11/18  | 0.00      | 0.00    | Small Fab-7           |           |          |
| 30    | QC                 | 2 pcs | 5/11/18    | 5/11/18  | 0.00      | 0.00    | QC5                   |           |          |
| 40    | Packaging          | 2 pcs | 5/11/18    | 5/11/18  | 0.00      | 0.00    | Packaging3            |           |          |
| 100   | QC21-FG            | 2 Ea  | 5/11/18    | 5/11/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op 20 - 1 - Carefully disassemble Part 2 - Put only the round beads in the oven at 45-60 degrees Celsius until they come blue  
Descriptions: as per NCR instruction 3 - Carefully reassemble part 4 - Immediately vacuum seal part

### Job BOM

| Part / Item | Component Name                                | Quantity    | Operation            | Container |
|-------------|-----------------------------------------------|-------------|----------------------|-----------|
| MS27215-2   | 18 mm Dehydrator Plug Alternate p/n AN814-20D | 2 Ea (1 ea) | 6-Start up Operation | 5036162   |

### Job Allocations

| Operation            | Component Part | Required | Inventory | Allocated |
|----------------------|----------------|----------|-----------|-----------|
| 6-Start up Operation | MS27215-2      | 2        | 2         | 0         |

### Part Specifications

Specifications could not be found.

Plex 4/26/18 9:24 AM Dart.Gagnon.Michelle



**Container No: S070267**



**Part: MISC**

**Job No: R176580**

**Serial No/Batch: S070267**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
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**Date: 05/10/18**

312  
S  
78  
104

## Linda Lacelle

**From:** David Duval  
**Sent:** Thursday, April 26, 2018 8:33 AM  
**To:** Linda Lacelle  
**Cc:** Steven Hemmerich; Michael Lee  
**Subject:** RE: MS27215-2 Plug Dehydrator, RB T102103 and RB T102118-101

Good morning

I founded one more part that will need to be done RB T102102

Thanks.

**DAVID DUVAL**  
Production Engineering Supervisor

**From:** David Duval  
**Sent:** April-25-18 5:13 PM  
**To:** Linda Lacelle <llacelle@dartaero.com>  
**Cc:** Steven Hemmerich <shemmerich@dartaero.com>; Michael Lee <mlee1@dartaero.com>  
**Subject:** MS27215-2 Plug Dehydrator, RB T102103 and RB T102118-101

Hi.

We would need a custom w/o to pick from stock MS27215-2 Plug Dehydrator, RB T102103 and ~~RB T102118-101~~

- 1- Carefully disassemble MS27215-2 Plug Dehydrator
- 2- Put only the round beads in the oven at 45-60 degree Celsius until they come blue as per NCR instruction
- 3- Carefully reassemble MS27215-2 Plug Dehydrator
- 4- Immediately vacuum seal MS27215-2 Plug Dehydrator in a bag and RB T102103 and RB T102118-101.

Thanks.

**DAVID DUVAL**  
Production Engineering Supervisor

Misc

Qty?

startup  
small fab  
AC 5  
plug 3  
AC 21  
plug "P"  
x 3.

RB T102102 x8.

none found.